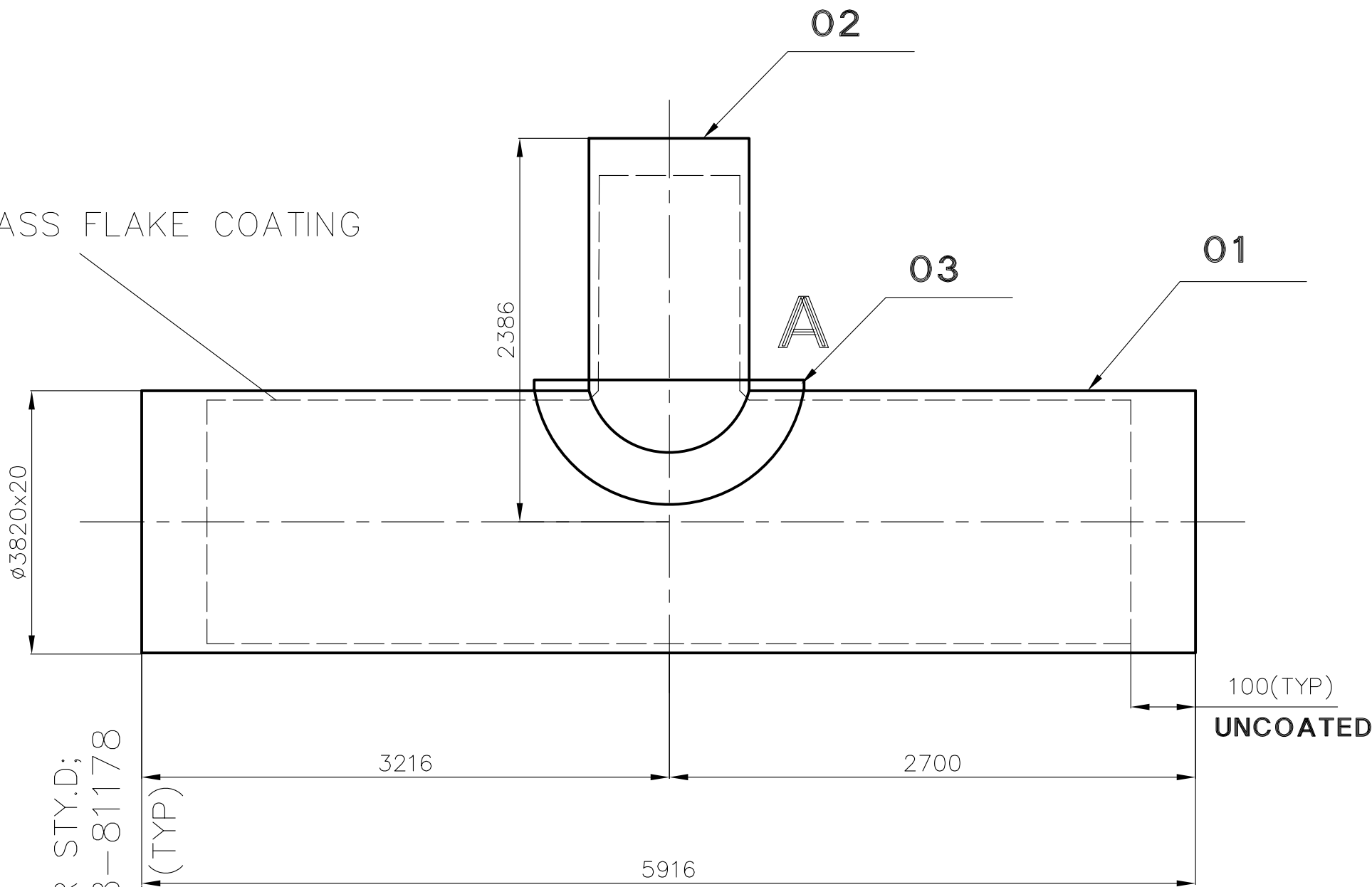


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3-80-468-33971

DRAWING No

GLASS FLAKE COATING

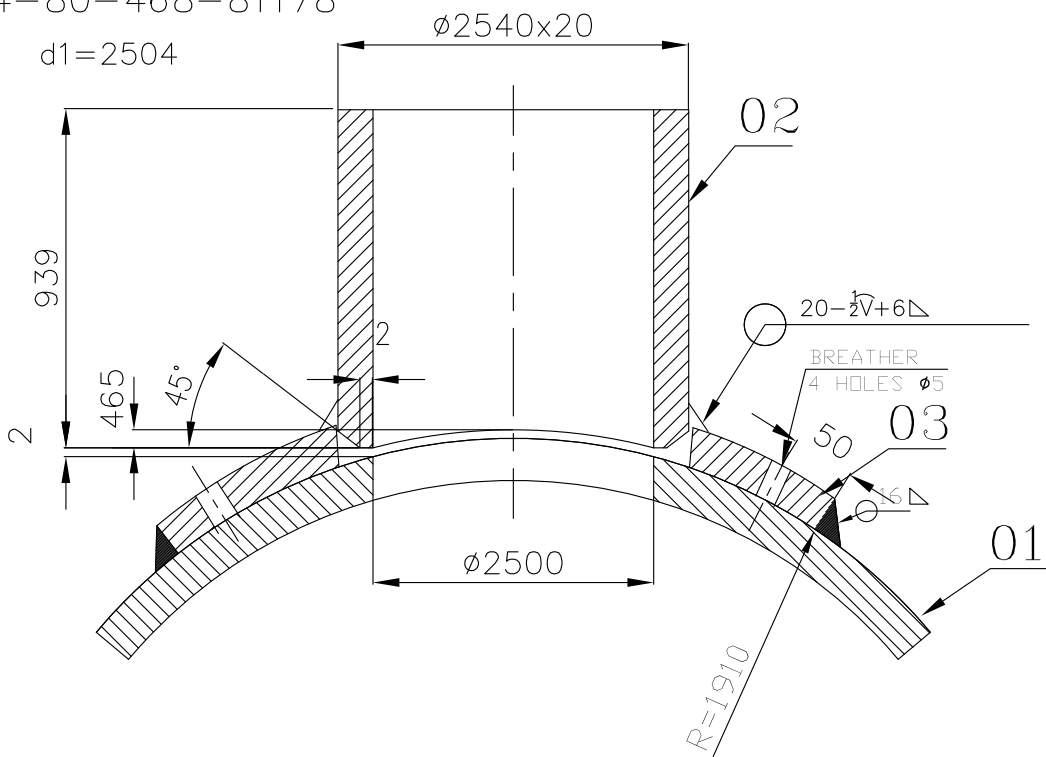


NOTES: –

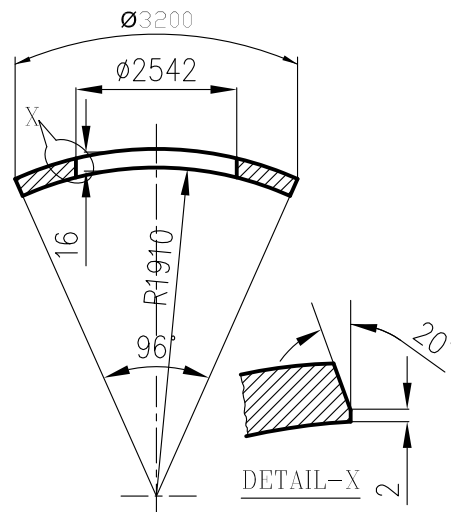
1. PIPE LENGTH INDICATED WITH CUTTING ALLOWANCE TO BE CUT AS PER CUTTING PLAN
2. WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH TOOL FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
3. FULL PENETRATION OF WELDS TO BE ENSURED
4. SPIDER/LIFTING LUG HAS TO BE WELDED AT SHOP AFTER EDGE PREPARATION.
FOR DETAILS REFER DWG.NO. 3-80-468-33980 (FOR OD2132) , 3-80-468-31263 (FOR OD2540) AND 3-80-468-33979 (FOR OD3820)
5. INTERNAL GLASS FLAKE COATING SHALL BE AS PER APPROVED QUALITY PLAN AND DRAWING 4-80-468-81177
6. GLASS FLAKE COATING SHALL BE DONE AFTER WELDING THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.

EP AS PER STY.D;
4-80-468-81178

d1=2504



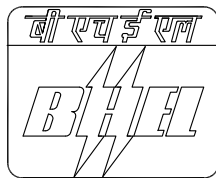
DETAIL – A



DETAIL OF ITEM No.-03

03	PAD PLATE; T=16MM OD3200; ID2542	3-80-468-33971		15 011 026 0000		372	707
				IS 2062 Fe410B			1
02	P.F.PIPE ø2540x20 ; L=939	3-80-468-33906	16	15 011 150 0000		1167	177
				IS 2062 Fe410A			1
01	P.F.PIPE ø3820x20 ; L=5916	3-80-468-33905	33	15 011 150 0000		9983	841
				IS 2062 Fe410A			1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A C	UNIT WT.	
			VAR NO.	MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
	BABU		19.10.2017	
	SURESH		19.10.2017	
	SESHAGIRI		19.10.2017	

REV 01	DATE	ALTERED APPROVED	DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S	WEIGHT (Kg).	REF TO ASSY DRG	ITEM No.
ZONE			CODE	C / M / F					
TITLE FABRICATED UNEQT OD 3820/2540							CARD CODE U 01	DRAWING No. 3-80-468-33971	REV 00